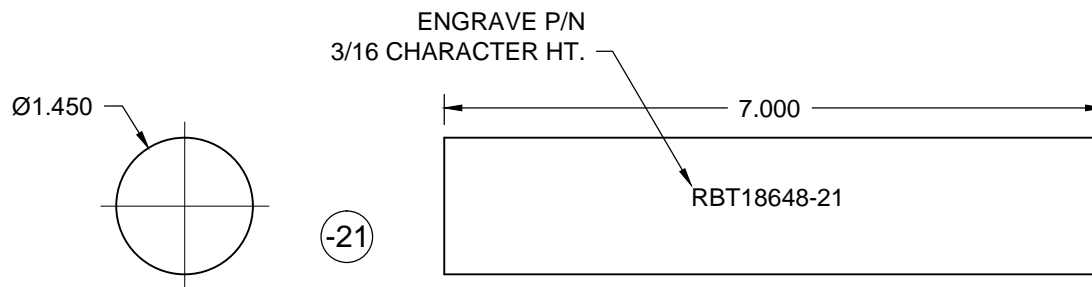
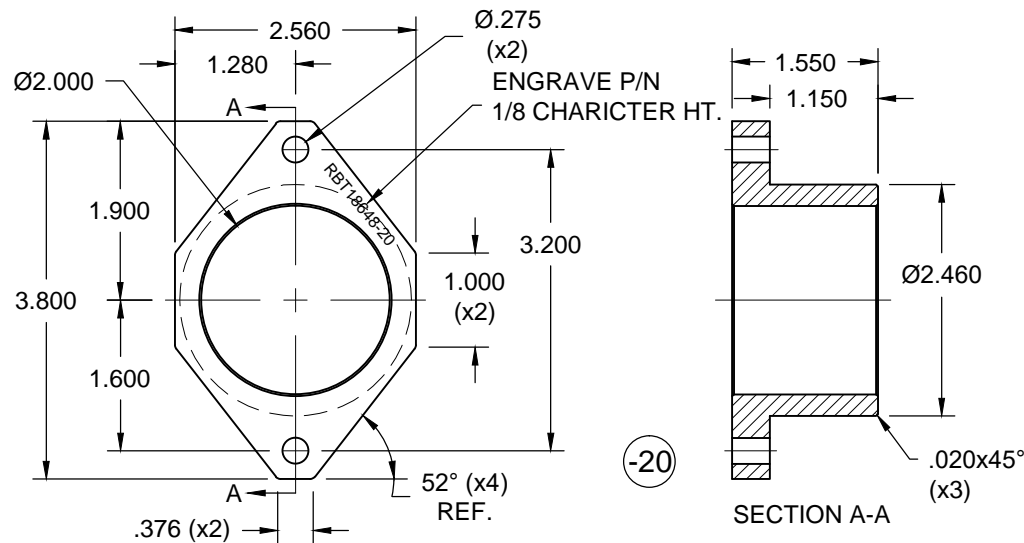


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
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NOTES

1. PRESSES LEAD LAG DAMPENER BEARING.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MAT.	B/O INFORMATION OR SPECIFICATIONS
			-20	1	WORK AID TUBING	D.O.M.	Ø4 x 1 wall
			-21	1	WORK AID RND. BAR	6061	Ø1-1/2 x 7
	ASSY #						

 RED BARN MACHINE			
TITLE MAIN ROTOR HUB WORK AIDS			
DWG NO. RBT18648-20 & -21			REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°		DRAWN BY: PERRITT APPROVED HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° R .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL BELL 407 CR&O	
SCALE NTS	DATE 1-28-08	SHEET 1	of 1